



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-1021-011
Job Sheet 168091



Part No: D350-1021-011

Job Qty: 4 ea

Part Name: Safe Access Prop Rod



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/30/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Cascade Helicopter Services (CCASC01)

8500 Perimeter Road S Seattle, WA, 98108 USA ph:(206) 767-5290

Note: DWG REV A IPP REV:A 16.04.20 new issue DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/30/17	11/30/17	0.00	0.00	Start Up Stores/Pkg2		<i>[Signature]</i>
110	Packaging	4 pcs	11/30/17	11/30/17	0.00	0.00	Packaging1		<i>[Signature]</i>
120	QC	4 pcs	11/30/17	11/30/17	0.00	0.00	QC4		<i>[Signature]</i>
125	DC	4 pcs	11/30/17	11/30/17	0.00	0.00	DC		<i>[Signature]</i>
130	Packaging	4 pcs	11/30/17	11/30/17	0.00	0.00	Packaging3		<i>[Signature]</i>
140	QC21-FG	4 Ea	11/30/17	11/30/17	0.00	0.00	QC21		<i>[Signature]</i>

JAN 19 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN310-4 <i>5022824</i>	4	65	0	0
	AN4-5 <i>5022814</i>	4	58	0	0
	AN970-4 <i>5022809</i>	8	83	0	0
	D5311-041 <i>F158 9013</i>	4	4	0	0
	D5418-1 <i>5022794</i>	8	18	0	0
	MS24665-155 <i>5022789</i>	4	285	0	0

Part Specifications

Specifications could not be found.

Plex 11/10/17 12:47 PM dart.lacelle.linda

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DART
AEROSPACE

S031608

Safe Access Prop Rod

D350-1021-011

PART NO:
Revision:
Operation:
Change No:

Start up Operation
CHG001

Mfg Date: 01/12/18
Job No: 168091

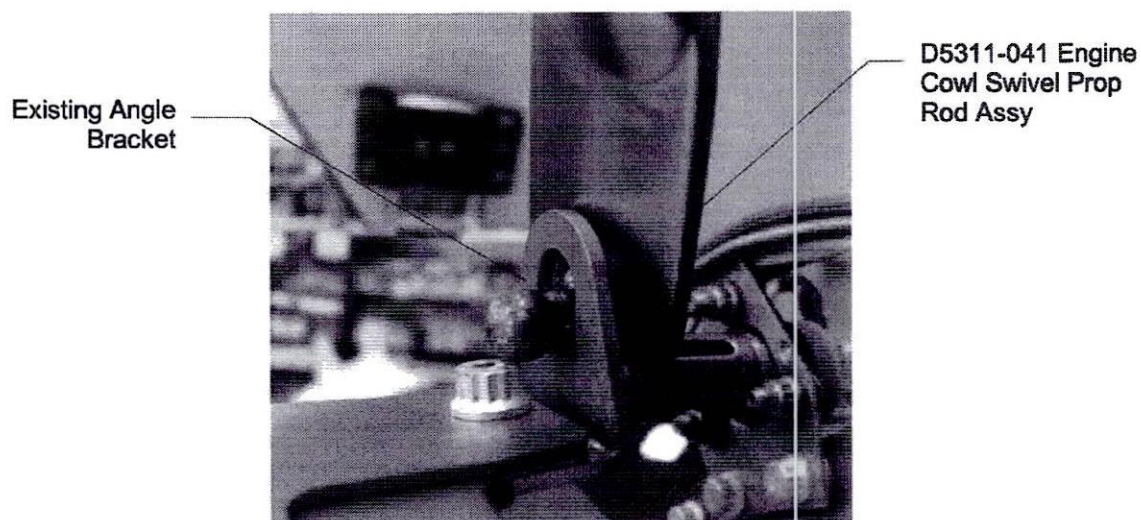


Figure 53-4: Alternate Prop Rod Mounting Location

53.3 PARTS LIST

Qty -011	Part Number	Description
X	D350-1021-011	ENGINE COWL SWIVEL PROP ROD KIT
1	D5311-041	ENGINE COWL SWIVEL PROP ROD ASSEMBLY
1*	D3622-15	BALL STUD
2	D5418-1	PLACARD
1	AN310-4	NUT, CASTELLATED
1	AN4-5	BOLT
2	AN970-4	WASHER
1	MS24665-155	COTTER PIN
1*	LN9016-06K	WASHER (ALT: LN9016-06L, 23116TK060X)
1*	LN9161-06M	NUT (ALT: ASN52320BH060N)

* PART INCLUDED IN D5311-041 ASSEMBLY

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Part Number: D350-1021-011

Description: SAFE ACCESS PROP ROD

[illegible]



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D350-1021-011 Revision: Safe Access Prop Rod														
90	Start up Operation	S031606	168091	0 Ea	0	S031606	Start Up Stores/Pkg-2		WIP	1/12/2018	.			
Operation Totals:		1		0	0									
140	QC21-FG	S031608	168091	4 Ea	0	S031608	FG019		Stock	1/12/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		2		4	0									
Totals:		2		4	0									

Plex 1/19/2018 11:54 AM Dart.Lajeunesse.Marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					